

503

Arch Bar Metal Trucks

with Ready-to-Mount Whisker® Couplers
33" Ribbed Back Code 110 Metal Wheels

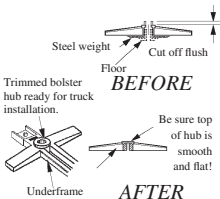
All Metal Non-Magnetic Trucks & RP-25
Wheels with Free Rolling Insulated Axles

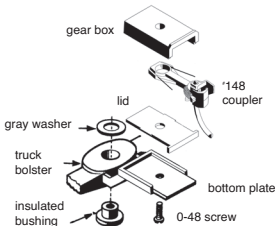
Made In the U.S.A.

©2025 Kadee® Quality Products Co.

102325

Modification of common underframes for adaptation to Kadee® Trucks





#503 Arch Bar

Metal Trucks with Ready-to-Mount
Whisker® Couplers, #523 Code 110 (.110)
33" Ribbed Back Metal Wheels
& #637 HO Truck Springs

Requires mounting on a flat surface with a #2 or 2-56 screw.

TRUCK MOUNTED COUPLER INSTRUCTIONS

Remove all flash and burrs from all parts. Burnish all work surfaces with #231 "Greas-em".

Assemble the #148 coupler as shown in diagram. Making sure the specialised snap together truck mount gearbox is on top and the lid is on the bottom. Tighten the 0-48 screw into the hole of the draft gear box (Don't Overtighten). Add a puff of #231 "Greas-em" to inside of coupler and work back and forth. Insert the insulating bushing into the truck bolster from below, insert gray washer between truck and body bolster and attach with a #2 or 2-56 screw.

Patent number 5,662,229

www.kadee.com



WARNING:

Cancer and Reproductive Harm -
www.p65warnings.ca.gov



WARNING:

CHOKING HAZARD - Small Parts
Not for children under 14 years.



7 65484 00503 2

Kadee® Quality Products Co.
673 Avenue C White City, OR 97503